


KK 18000		ÜTB no: 18001
Dimensions	Shape: Round conical Volume under lid: 17,50 L +/- 100 ml Full Filled Volume: 18,20 L +/- 100 ml Top dia (Ext) without lid: 319 mm +/- 5 mm Height without lid: 261 mm +/- 3 mm Top dia (Ext) with lid: 324 mm +/- 5 mm Height with lid: 267 mm +/- 3 mm Base diameter (Ext): 291 mm +/- 3 mm	
Lid system	Safety system: Tamper evidence lock Safety circle: Yes Tamper proof: Differs with lid type Lid Types: Standard	
Handle	Handles: Plastic standard	
Printing	Decoration options: Offset pail print Offset lid print Printing Area: 200 X 960 mm Printing gap: 40 mm Printing overlap: 0 mm	
Plastic Material	Material options: PP Copolymer Masterbatch options: General Colours: White 101, Transparent, Naturel, Other colours can be asked Approved: All plastic polymers, masterbatches and antistatic agents are approved by Turkish Ministry of Agr. and Rural Affairs.	
Sturdiness	Stacking (Full): 72 kg (=the max weight that the pail which is at the base of stack can carry Stacking test made on 23° C for 2 months with standart PP raw material. Stackability may vary with different factors. Data above are for indication. For that reasons, customers should make their own tests to determine stacking and transportation quantities. For transparent materials the durability is lower, customers must consider that before stacking transparent products.	
Weight	Pail weight (nude): 485 g +/- 10 g Lid weight: 120 g +/- 5 g Weight plastic handle: 28 g +/- 2 g	
Packing	Palette 1300x1100x2100 mm: 460 pieces Lid PE bag: YES PE bag size: 330x330x660 mm No of sticks on palette: 9 pieces. Lids in a PE bag: 70 pieces Pieces per stick: 51 pieces PE bags in a palette: 1800 pieces	
Performance	Hot filling: The standart material has a very good heat resistance and the pail is suitable for hot filling. But, plastic pail become flexible when hot filled on high temperatures and customers must carefully stack after hot filling. After cooling of the product and pail, the pail regains its original stacking strength. Cold reactions: The standard PP material for white/coloured products resists temperatures up to -20° C. Deep freezing under -20° C require a special PP .Standard transparent products may become fragile at temperatures below 0° C and special transparent resins are available on request for applications below freezing. Shelf life: The compliance of the product to the technical specifications in this data sheet is guaranteed for 10 months after the date of the delivery, under to suitable storage. Quality info: Deviations in the product specifications in this data sheet can be 1% or less (i.e. 10 items per 1,000) on a 12 months basis are considered acceptable and therefore cannot be considered as a defect.	
Other:	UN approval: NO Notes:	